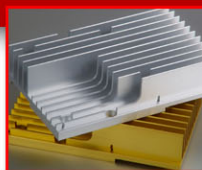




DIFRUSCIA INDUSTRIES, INC. 401-943-9900

Industrial Finishing Specialists.



TECHNICAL BULLETIN

POWDER COATING

Our powder coating facility will give your product the superior finish that is tough, durable, attractive, economical, and environmentally compliant. As the powder coating industry grows, so does DFI. We remain an industrial paint and powder coating job shop, a service company, providing quality application of coatings to the specifications of our customers.

As a standard part of our finishing process, we provide chemical pre-treatment as required. Degreasing and iron phosphate are standard. Additional pre-finishing processes and services are available, such as shot penning, sand blasting, tumbling, chromates, zinc rich primers in combination. We work on partnership projects in the areas of fabrication, research and development, and packaging of products that are ready for distribution once the coating is applied.

THE ADVANTAGES OF POWDER COATING WITH DFI

Perhaps the most significant advantages of using us is our Quality and Service. The instant availability of our personal and coating facility set's us apart. We are an EPA permitted and established facility, staffed with experienced coaters, ready to coat parts. Our coating facility often is significantly less expensive than other alternatives, simply because of experience and efficiency.

Powder Coating

Powder Line	6' LX 3' WX 3' H	300 LBS.	Chain/conveyor line with iron phosphate pretreatment system.
Batch Line	12' LX 5' WX 6' H	5000 LBS.	Manual line for large part processing. Meets C.A.R.C. Specifications: MII-DTL-53072, MII-P-5302, MII-P-53039.
Passivation	8' LX 2' WX 2'	2000 LBS.	Micro cleaning of stainless steel.
TCP-HF RoHS Compliant	10' LX 5' WX 6' H	2000 LBS.	Non-chrome conversion coating for paint adhesion and painted corrosion protection.
Steel Shot Blast	UP TO 20' LX 3' WX 3' H	5000 LBS.	Removes heavy scale and paint.
Aluminum Oxide Blast	4' LX 3' WX 1' H	100 LBS.	Smoother finish for improved appearance.

Call DiFruscia Industries to discuss your metal finishing needs or visit our website: at www.difruscia.com